



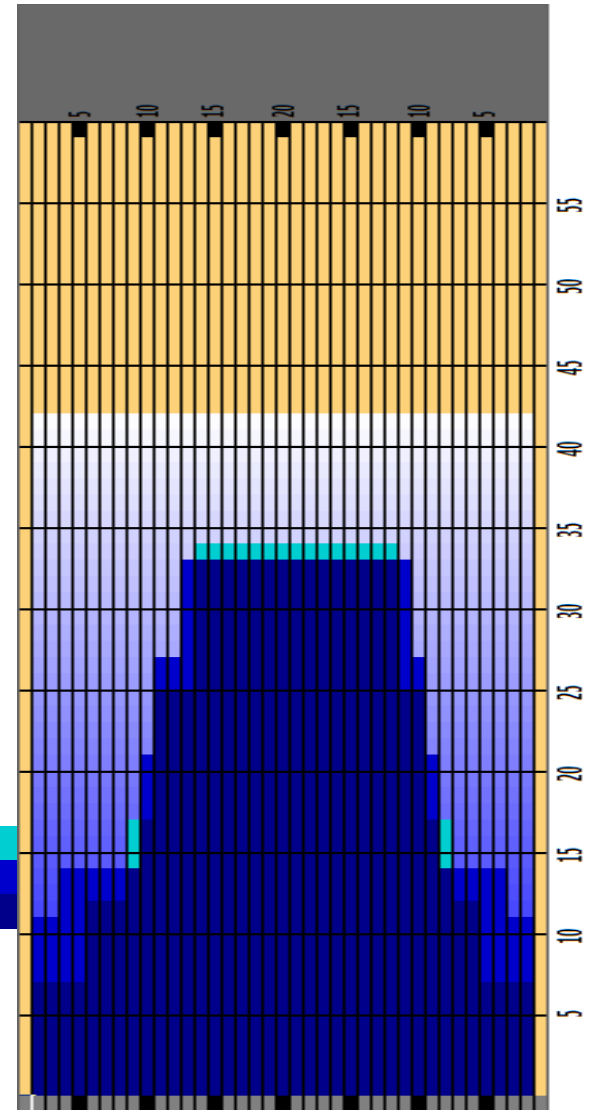
2016 ECC



Oil Pattern Distance	42	Reverse Brush Drop	38	Oil Per Board	Multi ul
Forward Oil Total	13.835 mL	Reverse Oil Total	10.94 mL	Volume Oil Total	24.775 mL
Tank Configuration	ALT	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	40	18	4	148	0.0	7.6	7.6	5920
2	6L	6R	2	40	18	3	58	7.6	12.7	5.1	2320
3	9L	8R	2	40	18	3	48	12.7	17.8	5.1	1920
4	11L	10R	3	35	18	3	60	17.8	25.4	7.6	2100
5	14L	12R	3	35	22	3	45	25.4	34.7	9.3	1575
6	2L	2R	0	35	22	1	0	34.7	42.0	7.3	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	0	42.0	33.0	-9.0	0
2	13L	11R	2	50	22	3	34	33.0	26.8	-6.2	1700
3	11L	10R	2	60	22	3	40	26.8	20.6	-6.2	2400
4	10L	9R	2	60	22	3	44	20.6	14.4	-6.2	2640
5	4L	4R	1	60	22	3	33	14.4	11.3	-3.1	1980
6	2L	2R	1	60	18	4	37	11.3	8.8	-2.5	2220
7	2L	2R	0	40	18	4	0	8.8	0.0	-8.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.3	1.69	1.02	1	1.35	3.3

